



SERVICE INFORMATION

Technical Customer Service
VKT 20 Gi/Wi/Wi

BMW 2-cyl. motorcycles
Group: Rear wheel drive

München, 16th Aug. 67
No. 1/67 (255) eng.

Re.: Tightening torque of the drive pinion bearing securing nut in the rear axle drive housing.

Dear Sirs,

In order to ensure a proper pre-load of the drive pinion bearing 3304 DM in the rear axle drive housing, the hex. nut M 14 x 1.5 (Part No. 9921 630) is to be torqued to 11 + 1 mkp (79.6 + 7.2 ft. lbs.) when fitting.

Yours very truly,

BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

i.V.

(Makowitzki)

(Delleske)