

# SERVICE INFORMATION

Technical Customer Service  
VKT 20 gi/wi/ha

BMW 2-cyl. Motorcycles  
Group: Engine

München, Oct. 5, 1967  
Nr. 8/67 (258)en

Re: Flywheel mounting

Dear Sirs,

In order to obtain the desired elastic expansion of the flywheel hub, the flywheel mounting screw, part n<sup>o</sup> 1122 0016248, is to be tightened to 159+14.5 ft.lbs. (22 +2 mkp) from now on. Please, rectify the respective indication in your workshop manual.

Starting with frame number

645516	on model R 50
1812699	on model R 60
663245	on model R 69 S

a new hex.-head flywheel mounting screw is used in series equipment. This screw does no longer possess an inner bore but has a greater transition radius between the threaded stem and the screw head.

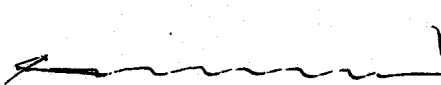
The part n<sup>o</sup> of the new hex.-head mounting screw is 11 22 0 016 251; the torque (159+14.5 ft.lbs.) remains unchanged.

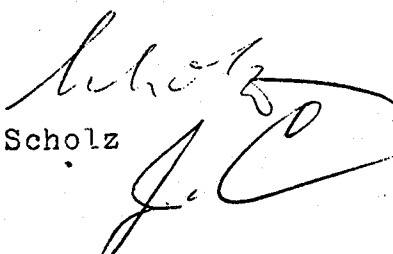
Yours truly,

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft

i.V.

i.V.

  
Delleske

  
Scholz