



SERVICE INFORMATION

Cust.Serv.-Techn.Office
VKT E/wi/ba

Motorcycles type R 27
Group: Frame

München, 11.3.1966
Nr. 1/66 (226) engl.

Re: Bolts for fastening of saddle spring R 27

Dear Sirs,

In our Service Information 2/65 (221) we have communicated you a new cotter pin-secured screw attachment of the saddle spring.

The hitherto black bonderized bolts, castle nuts and washers are now replaced by bright cadmium-plated ones. In order to facilitate the installation, the up to now 35 mm long hex.-head bolt has at the same time been shortened to 32 mm and thinner washers with a smaller diameter are used for it.

The ordering numbers for the saddle spring attachment now are the following:

1 Hex.-head bolt M 8 x 50 S DIN 931-8 G	99 14 078
2 Flat washers 8.4 DIN 125 gal	99 31 065
1 Hex.-head M 8 x 32 S DIN 931-8 G	99 14 057
2 Flat washers 8.4 DIN 433 St.gal	99 31 655
2 Castle nuts M 8 DIN 937 - 6 S	99 23 414
2 Cotter-pins 2 x 20 DIN 94	99 45 110

The above mentioned Service Information is annulled here-with.

Very truly yours,
BAYERISCHE MOTOREN WERKE
Aktiengesellschaft

ppa.

i.V.

Makowitzki
Makowitzki

Delleske
Delleske