



# SERVICE INFORMATION

Cust. Serv. Techn. Dept. Techn VKT	Motorcycles one and twin cy Group: Engine	Munich, le 21 Nov. 66 No. 8/66 (239)engl.
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**Conc.: Ductile cast iron square-section piston rings.**

Dear Sirs,

This new square-section piston ring made of ductile cast iron (modular cast iron) a further improvement of BMW quality, has a greater elasticity and a higher resistance to wear, than the previous ones.

This modification becomes effective on our production line

as of frame-No.	386 865	for R 27	models
" " " "	642 486	for R 50	"
" " " "	1810 001	for R 60	"
" " " "	661 545	for R 69S	"

Spare-numbers modified in the following way:

model	Execution	previous order-No.	new order-No.
R 27/R50	normal	00 14 574	99 33 720
	+ 0,5	00 14 575	99 33 721
	+ 1,0	00 14 576	99 33 722
	.....		
R 60/R69S	normal	00 14 546	99 33 716
	+ 0,5	00 14 547	99 33 717
	+ 1,0	00 14 548	99 33 718

Very truly yours

BAYERISCHE MOTOREN WERKE  
Aktiengesellschaft  
ppa. i.V.

Makowitzki Delleske