



SERVICE INFORMATION

Techn. Customer Service
VKT 20 F/Wi/Ha

Motorcycles R 50, 60, 69 S
Group: Engine

München, June '68
Nr. 7/67 (257)en

Supplement 2

Re: Air filter and carburetter

Dear Sirs,

We have learnt that R 50, R 60, R 69 S models which are equipped with lever float carburetters (part numbers listed in Service Information bulletin nr. 7/67 (257) dated 20/10/67) and standard air filters with "micro-star" cartridge, show hard starting, bad idling and do not reach the indicated maximum speed.

As remedy the fuel level in the carburetter has been raised by 4 mm (0.157"). This improvement can also be applied subsequently by the following steps:

- 1) Replace float guide shaft nr. 13 11 1 251 391 with plate nr. 13 11 1 251 392 by float guide shaft nr. 13 11 1 252 178 with plate nr. 13 11 1 252 179.
- 2) Shorten tickler by 4 mm (0.157") and round again the end, or mount tickler of part number 13 11 1 252 177.

In case of float guide shafts with two grooves, engage float in upper groove.

An insufficient distance between standard air cleaner and battery can also be a reason for bad idling and unsatisfactory engine performance. The prescribed minimum distance is

8 mm (0.315") for the 6-V system
5 mm (0.197") for the 12-V system

On this occasion we would like to inform you as well of the modified main jet part numbers for R 60 and R 69 S models:

R 60	old number: 13 11 0 039 292
	new number: 13 11 0 039 147
R 69 S	old number: 13 11 0 039 248
	new number: 13 11 0 039 141

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