

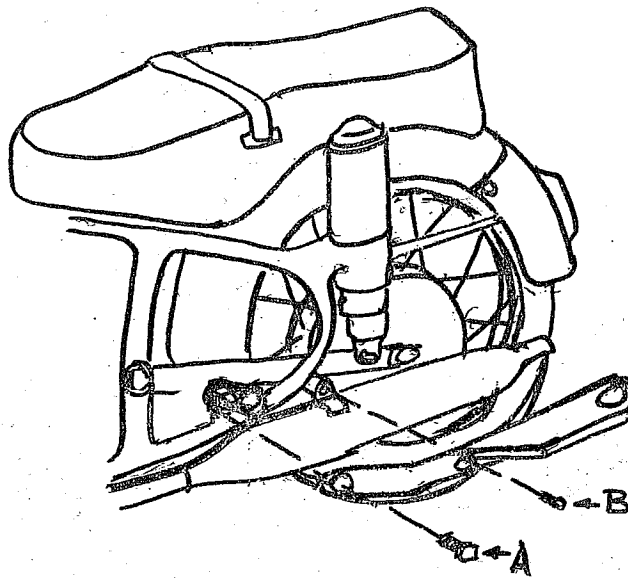
INSTALLATION INSTRUCTIONS

By following the installation instructions carefully, you will find the installation of the ENDURO Saddle Bag a simple task. There are six (6) mounting brackets:

- 2 lower supports - Right and Left
- 2 upper supports - Right and Left
- 2 forward supports - Right and Left

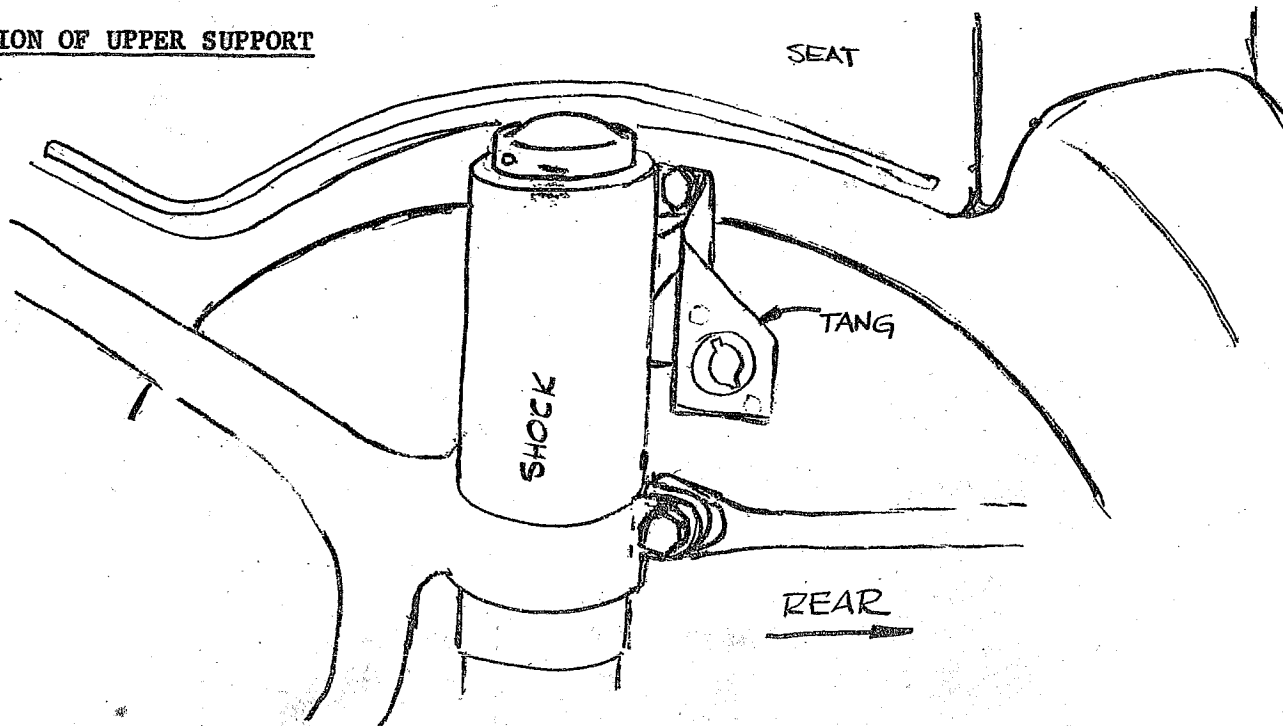
The two (2) forward supports are the only ones which have a different configuration for each side.

I INSTALLATION OF LOWER SUPPORT



Remove Pillion Riders Foot Rest, Bolt (A) and Rear Muffler Support Bolt (B). Place lower support in position as shown in exploded view and replace original Muffler Support Bolt (B) and replace Foot Rest Bolt (A) with new longer Bolt supplied with Saddle Bags. Both Right and Left hand supports go on the same.

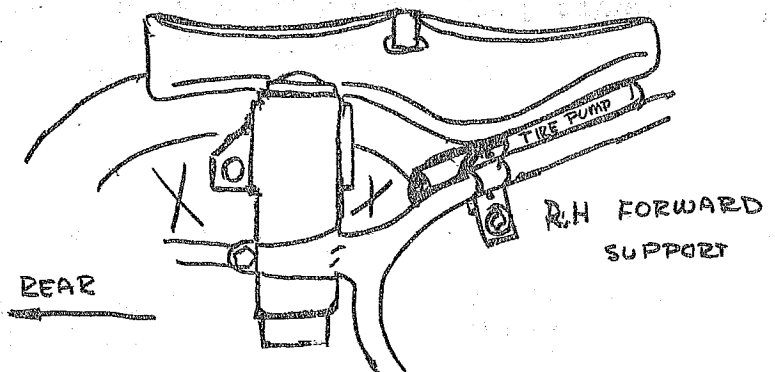
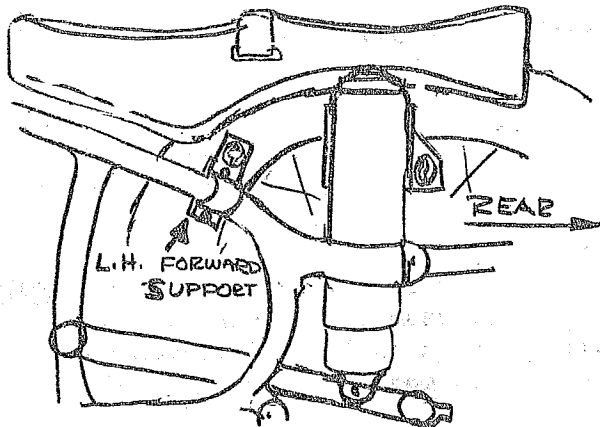
II INSTALLATION OF UPPER SUPPORT



INSTALLATION INSTRUCTIONS (cont'd)

Loosen two (2) bolts on Fender Support (nuts inside fender well) running from the Shock Absorber to the fender. **CAUTION** Do not remove these bolts as it will be necessary to realign holes in fender, seat support, and fender support to reinstall them - this is a tedious job and can be avoided by only loosening the nuts inside the fender enough to allow space for sliding the slotted bracket between the fender and fender support. Once it is started one or two light taps on the bottom of the upper support will drive the support home. Make sure tang on support faces rear of machine when installed. Leave bolts loose until alignment of all brackets is complete. Right and left hand sides are installed in the same manner.

III INSTALLATION OF FORWARD SUPPORTS



This installation can be clearly seen in the above illustration.

The bags can now be put in place on the brackets and the quick-lock fasteners aligned. Then tighten all bolts and nuts holding on the supports. Push the quick-lock fasteners down and give them 1/2 turn C.W. and the bags are securely mounted. When properly installed they will give super strong, vibration free support to your new ENDURO Bags.

INSTALLATION INSTRUCTIONS (cont'd)

The lights are grounded through the brackets and only require a hot lead connected to the pig tail which comes through the stud in the back of the light. This lead can be brought from the tail light through the drain hole (in back of the cycle tail light - inside fender) or from the connection block near the battery. They may be connected as running or stop lights.

A raised area is provided on the side of the saddle bag for mounting B.M.W. Emblems like those found on the gas tank. These Emblems are readily available through your local B.M.W. dealer.

We maintain a complete stock of spare parts for ENDURO Saddle Bags and they are available upon request.

If further information is required, please write:

ENDURO PRODUCTS CO.
65 Noble Ave.
Milford, Conn

CAUTION: Do not pull doors up from rear when removing doors - keep in mind they do not hinge, but must be pushed forward to remove. Once they have been removed, it will be apparent from their construction how they operate. Pulling doors up from rear will bend the hooks and cause leaks.

ENDURO saddle bags may be hung on the R-69-S by the simple expedient of removing the seat reinforcing brackets adjacent to the shocks. This system has been used by many riders and no difficulties have been encountered.

IMPORTANT

1. Before mounting your bags - set shocks in "hard" ride position. Cut off (hacksaw) the ball ends. This will leave enough of a lever so you can readily change to "soft" ride with the aid of a pliers.

OR

2. Interchange "shocks" so levers are facing inward.

OR

3. Heat (blowtorch) ball ends and bend inward.

#1 is the system most used by dealers and riders alike.